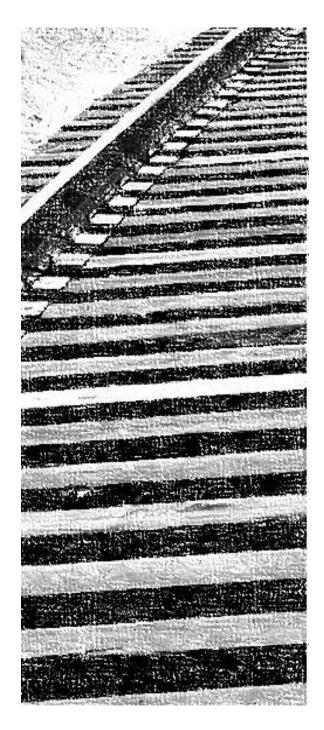


# SPECIFIER GUIDE

No. WPC - 02-2024

## Crossties and Switchties



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### SPECIFYING CROSSTIES AND SWITCHTIES

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### **Product Introduction**

Wood crossties and switchties play a critical role in Canada's railway infrastructure systems. The history of wood crossties and switchties date back to mid-1800's when Canada's railroads were in their infancy and have long demonstrated their outstanding strength and durability. These products are typically manufactured based on specifications as provide by or indicated by the purchaser.

### **Allowable Wood Species and Preservative Systems**

For detailed information on the physical requirements, refer to the specifications for timber crossties as defined by the Railway Tie Association (RTA) and the American Railway Engineering and Maintenance of Way Association (AREMA). The information in this guide focuses only on the requirements for pressure treating of crossties and switchties as specified in the CAN/CSA O80 Series 21 - Wood Preservation.

Preservative Systems Used in Treatment of Crossties and Switchties					
Chemical Name Abbreviation Allowable Use Categories					
Ammoniacal Copper Zinc Arsenate	ACZA	UC4.1 & UC4.2			
Creosote	CR & CR-S	UC4.1 & UC4.2			
Pentachlorophenol	PCP	UC4.1 & UC4.2			

### **Allowable Wood Species and Related Use Categories**

Crossties and switchties are subject to severe service conditions and are a critically important material components in the railroad trackage system and product failure in-service could have a range of effects from service interruption to loss of life. Crossties and switchties have a use category rating of 4.1 for general use and 4.2 for important (locations) or high decay situations.



## **SPECIFYING CROSSTIES AND SWITCHTIES**

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Preservative Treatments – C	rossties and Switchtie	es UC4.1			
UC4.1 – General – Ground Co	ontact or freshwater –	Low Decay			
	Pres	Preservative System Retention – kg/m <sup>3</sup> *			
Species Group	ACZA	CR & CR-S	PCP- A & PCP-C		
Jack pine	6.4	112	3.4		
Lodgepole pine	6.4	112	3.4		
Ponderosa pine	6.4	112	3.4		
Red pine	6.4	112	3.4		
Southern pine	6.4	112	3.4		
Western hemlock	6.4	112	3.4		
Coastal Douglas fir	6.4	112	3.4		
Interior Douglas Fir	n/a	96	3.4		
Western larch	n/a	112	3.4		
Ash	n/a	112	3.4		
Beech	n/a	112	3.4		
Birch	6.4	112	3.4		
Maple	6.4	112	3.8		
Red Oak	6.4	112	3.8		
White Oak	6.4	96	3.4		

<sup>\*</sup> Refer to CAN / CSA O80.1-21 Table15 for complete details. Source: © 2021 Canadian Standards Association

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UC4.2 — Ground Contact or freshwater – Important and/or High decay					
	Preservative System Retention – kg/m <sup>3</sup> *				
Species Group	ACZA	CR & CR-S	PCP- A & PCP-C		
Jack pine	8.0	128	6.4		
Lodgepole pine	8.0	128	6.4		
Ponderosa pine	8.0	128	6.4		
Red pine	8.0	128	6.4		
Southern pine	8.0	n/a	n/a		
Western hemlock	8.0	160	8.0		
Coastal Douglas fir	8.0	160	8.0		
Interior Douglas Fir	n/a	n/a	n/a		
Western larch	n/a	128	6.4		
Ash	n/a	n/a	n/a		
Beech	n/a	128	6.4		
Birch	n/a	128	6.4		
Maple	n/a	128	6.4		
Red Oak	n/a	128	6.4		
White Oak	n/a	n/a	6.4		

<sup>\*</sup> Refer to CAN / CSA 080.1-21 Table10 for complete details. Source: © 2021 Canadian Standards Association



### **SPECIFYING CROSSTIES AND SWITCHTIES**

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### **Product Registration**

Wood preservatives and their uses are regulated by Health Canada's Pest Management Regulatory Agency (PMRA).

### **Recommended Reference Standards**

Railway Tie Association (RTA)

American Railway Engineering and Maintenance of Way Association (AREMA)

CAN / CSA O80 Series – 21 Wood Preservation

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